

FIG. 1

PRIOR ART

09775253-052101

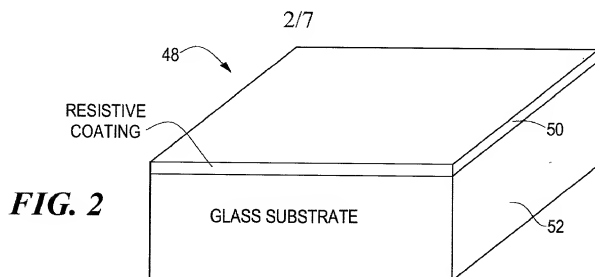


FIG. 2

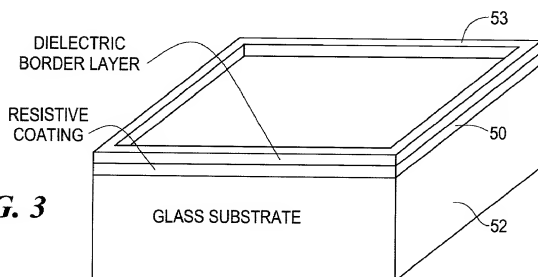


FIG. 3

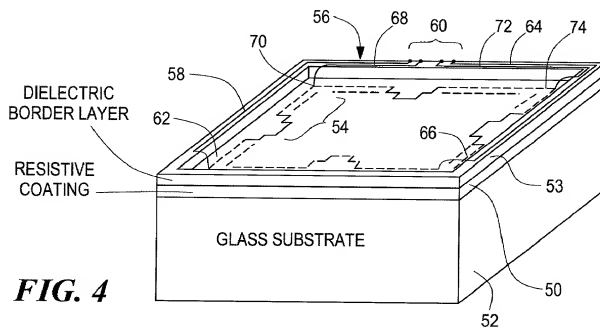
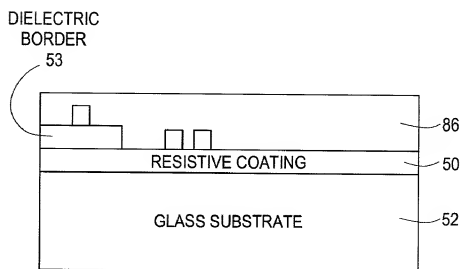


FIG. 4

**FIG. 5**

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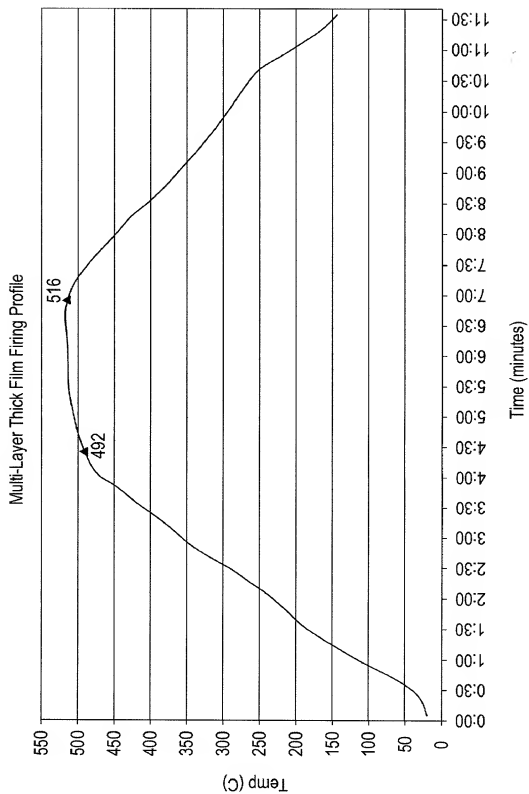


FIG. 6

(FIG. 3)

Apply Dielectric boarder layer
to resistive surface (screen printing)
and dry

100

(FIG. 4)

Apply wire traces on dielectric
boarder layer and edge electrode
pattern on resistive surface and dry
(screen printing)

102

(FIG. 5)

Apply Protectic Boarder layer over
edge electrode pattern and over
wire traces and dielectric boarder

104

Fire
(see Fig. 6)

106

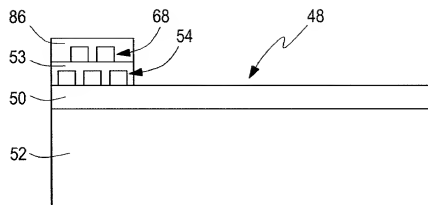
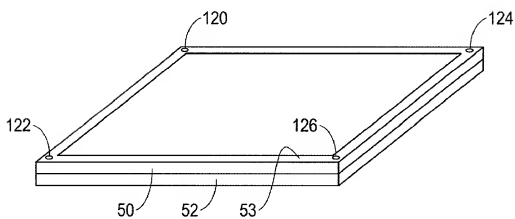
Apply Antimicrobial / Antiscratch
Coating and/or hardcoat
(optional)

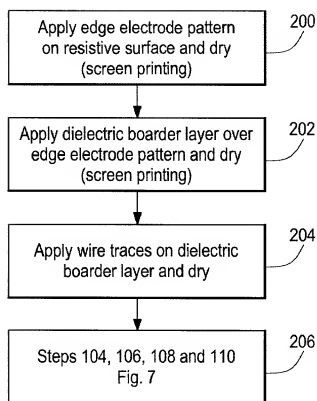
108

attach wiring harness

110

FIG. 7

**FIG. 8****FIG. 9**

**FIG. 10**